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Таблица допусков и посадок

Квалитеты	Числовые обозначения	Отклонения	Предельные отклонения в микронах ОСТ 4ГО.0710.207																																
			Номинальные диаметры в миллиметрах																																
			1 3	3 6	6 10	10 18	18 24	24 30	30 40	40 50	50 65	65 80	80 100	100 120	120 140	140 160	160 180	180 200	200 225	225 250	250 280	280 315	315 355	355 400	400 450	450 500									
5	H5	+	4 0	5 0	6 0	8 0	9 0	11 0	13 0	15 0	18 0	20 0	23 0	25 0	27 0	30 0	35 0	40 0	45 0	50 0	55 0	60 0	65 0	70 0	75 0	80 0	85 0	90 0	95 0	100 0	105 0	110 0	A ₀₉		
	h5	-	0 -4	0 -5	0 -6	0 -8	0 -9	0 -11	0 -13	0 -15	0 -18	0 -20	0 -23	0 -25	0 -27	0 -30	0 -35	0 -40	0 -45	0 -50	0 -55	0 -60	0 -65	0 -70	0 -75	0 -80	0 -85	0 -90	0 -95	0 -100	0 -105	0 -110	C ₁		
	g5	-	2 -6	4 -9	5 -11	6 -14	7 -16	9 -20	10 -23	12 -27	14 -32	15 -35	17 -40	18 -43	20 -47	23 -51	27 -56	30 -61	35 -67	40 -73	45 -79	50 -85	55 -91	60 -97	65 -103	70 -109	75 -115	80 -121	85 -127	90 -133	95 -139	100 -145	D ₁		
	K5	+	4 +0	6 +1	7 +1	9 +1	11 +2	13 +2	16 +2	19 +3	22 +3	25 +3	29 +4	32 +4	35 +4	40 +5	45 +5	50 +5	55 +5	60 +5	65 +5	70 +5	75 +5	80 +5	85 +5	90 +5	95 +5	100 +5	105 +5	110 +5	115 +5	120 +5	125 +5	H ₁	
6	H6	+	6 0	8 0	9 0	11 0	13 0	16 0	19 0	22 0	25 0	29 0	32 0	36 0	40 0	45 0	50 0	55 0	60 0	65 0	70 0	75 0	80 0	85 0	90 0	95 0	100 0	105 0	110 0	115 0	120 0	125 0	A ₁		
	h6	-	0 -6	0 -8	0 -9	0 -11	0 -13	0 -16	0 -19	0 -22	0 -25	0 -29	0 -32	0 -36	0 -40	0 -45	0 -50	0 -55	0 -60	0 -65	0 -70	0 -75	0 -80	0 -85	0 -90	0 -95	0 -100	0 -105	0 -110	0 -115	0 -120	0 -125	0 -130	C	
	g6	-	2 -8	4 -12	5 -14	6 -17	7 -20	9 -25	10 -29	12 -34	14 -39	15 -44	17 -49	18 -54	20 -60	23 -66	27 -73	30 -79	35 -85	40 -91	45 -97	50 -103	55 -109	60 -115	65 -121	70 -127	75 -133	80 -139	85 -145	90 -151	95 -157	100 -163	105 -169	D	
	K6	+	6 +0	9 +1	10 +1	12 +1	15 +2	18 +2	21 +2	25 +3	28 +3	33 +3	36 +4	40 +4	45 +4	50 +5	55 +5	60 +5	65 +5	70 +5	75 +5	80 +5	85 +5	90 +5	95 +5	100 +5	105 +5	110 +5	115 +5	120 +5	125 +5	130 +5	135 +5	H	
	n6	+	10 +4	16 +8	19 +10	23 +12	28 +15	33 +17	39 +20	45 +23	52 +27	59 +31	66 +34	73 +37	80 +40	88 +44	96 +48	104 +52	112 +56	120 +60	128 +64	136 +68	144 +72	152 +76	160 +80	168 +84	176 +88	184 +92	192 +96	200 +100	208 +104	216 +108	224 +112	232 +116	G
	r6	+	16 +10	23 +15	28 +19	34 +23	41 +28	50 +34	60 +41	72 +49	83 +57	96 +66	110 +76	126 +87	144 +99	164 +112	186 +126	210 +141	236 +157	264 +174	294 +192	324 +210	354 +228	384 +246	414 +264	444 +282	474 +300	504 +318	534 +336	564 +354	594 +372	624 +390	654 +408	PL	
	S6	+	20 +14	27 +19	32 +23	39 +28	48 +35	59 +43	72 +53	88 +63	106 +77	126 +93	148 +108	174 +126	204 +144	236 +164	270 +186	306 +210	344 +236	384 +264	426 +294	474 +324	524 +354	574 +384	624 +414	674 +444	724 +474	774 +504	824 +534	874 +564	924 +594	974 +624	1024 +654	Pr	
Js6	+	3,0 -3,0	4,0 -4,0	4,5 -4,5	5,5 -5,5	6,5 -6,5	8,0 -8,0	9,5 -9,5	11,0 -11,0	12,5 -12,5	14,5 -14,5	16,0 -16,0	18,0 -18,0	20,0 -20,0	22,0 -22,0	25,0 -25,0	28,0 -28,0	32,0 -32,0	36,0 -36,0	40,0 -40,0	45,0 -45,0	50,0 -50,0	55,0 -55,0	60,0 -60,0	65,0 -65,0	70,0 -70,0	75,0 -75,0	80,0 -80,0	85,0 -85,0	90,0 -90,0	95,0 -95,0	100,0 -100,0	-		
7	H7	+	10 0	12 0	15 0	18 0	21 0	25 0	30 0	35 0	40 0	46 0	52 0	57 0	63 0	70 0	77 0	85 0	93 0	101 0	110 0	119 0	128 0	137 0	146 0	155 0	164 0	173 0	182 0	191 0	200 0	209 0	218 0	A	
	h7	-	0 -10	0 -12	0 -15	0 -18	0 -21	0 -25	0 -30	0 -35	0 -40	0 -46	0 -52	0 -57	0 -63	0 -70	0 -77	0 -85	0 -93	0 -101	0 -110	0 -119	0 -128	0 -137	0 -146	0 -155	0 -164	0 -173	0 -182	0 -191	0 -200	0 -209	0 -218	C _{2a}	
	f7	-	6 -16	10 -22	13 -28	16 -34	20 -41	25 -50	30 -60	36 -71	43 -83	50 -96	56 -108	62 -119	68 -131	75 -143	83 -156	91 -169	100 -182	109 -195	119 -208	128 -221	137 -234	146 -247	155 -259	164 -272	173 -285	182 -297	191 -310	200 -323	209 -335	218 -348	X		
	S7	+	24 +14	31 +19	38 +23	46 +28	56 +35	68 +43	83 +53	99 +63	118 +77	140 +93	164 +108	190 +126	218 +144	248 +164	280 +186	314 +210	350 +236	388 +264	428 +294	470 +324	514 +354	560 +384	608 +414	658 +444	710 +474	764 +504	820 +534	878 +564	938 +594	1000 +624	1064 +654	1130 +684	Pr _{12a}
8	H8	+	14 0	18 0	22 0	27 0	33 0	39 0	46 0	54 0	63 0	72 0	81 0	89 0	91 0	100 0	109 0	118 0	128 0	137 0	146 0	155 0	164 0	173 0	182 0	191 0	200 0	209 0	218 0	227 0	236 0	245 0	254 0	A _{2a}	
	h8	-	0 -14	0 -18	0 -22	0 -27	0 -33	0 -39	0 -46	0 -54	0 -63	0 -72	0 -81	0 -89	0 -91	0 -100	0 -109	0 -118	0 -128	0 -137	0 -146	0 -155	0 -164	0 -173	0 -182	0 -191	0 -200	0 -209	0 -218	0 -227	0 -236	0 -245	0 -254	C ₃	
	e8	-	14 -28	20 -38	25 -47	32 -59	40 -73	50 -89	60 -106	72 -126	88 -148	106 -172	126 -196	148 -220	172 -244	198 -268	226 -292	256 -316	288 -340	322 -364	358 -388	396 -412	436 -436	478 -460	522 -484	568 -508	616 -532	666 -556	718 -580	772 -604	828 -628	886 -652	946 -676	L	
	u8	+	32 +18	41 +23	50 +28	60 +33	74 +41	81 +48	99 +60	109 +70	133 +87	148 +102	172 +124	198 +144	226 +170	256 +190	288 +210	322 +236	358 +256	396 +284	436 +315	478 +330	522 +350	568 +370	616 +390	666 +410	718 +430	772 +450	828 +470	886 +490	946 +510	1008 +530	1072 +550	Pr _{2a}	
9	H9	+	25 0	30 0	36 0	45 0	52 0	62 0	74 0	87 0	100 0	115 0	130 0	140 0	155 0	170 0	186 0	204 0	222 0	240 0	258 0	276 0	294 0	312 0	330 0	348 0	366 0	384 0	402 0	420 0	438 0	456 0	474 0	A ₃	
	h9	-	0 -25	0 -30	0 -36	0 -45	0 -52	0 -62	0 -74	0 -87	0 -100	0 -115	0 -130	0 -140	0 -155	0 -170	0 -186	0 -204	0 -222	0 -240	0 -258	0 -276	0 -294	0 -312	0 -330	0 -348	0 -366	0 -384	0 -402	0 -420	0 -438	0 -456	0 -474	C ₃	
	d9	-	20 -45	30 -60	40 -76	50 -93	65 -117	80 -142	100 -174	120 -207	145 -245	170 -285	190 -320	210 -350	230 -385	250 -420	270 -455	290 -490	310 -525	330 -560	350 -595	370 -630	390 -665	410 -700	430 -735	450 -770	470 -805	490 -840	510 -875	530 -910	550 -945	570 -980	590 -1015	Ш ₃	
	e9	-	14 -39	20 -50	25 -61	32 -75	40 -92	50 -112	60 -134	72 -159	88 -185	106 -215	126 -240	148 -265	172 -290	198 -315	226 -340	256 -365	288 -390	322 -415	358 -440	396 -465	436 -490	478 -515	522 -540	568 -565	616 -590	666 -615	718 -640	772 -665	828 -690	886 -715	946 -740	X ₃	
	f9	-	6 -31	10 -40	13 -49	16 -59	20 -72	25 -87	30 -104	36 -123	43 -143	50 -165	56 -186	62 -202	68 -219	75 -232	83 -245	91 -258	100 -271	109 -284	118 -297	128 -310	137 -323	146 -336	155 -349	164 -362	173 -375	182 -388	191 -401	200 -414	209 -427	218 -440	227 -453	X ₃	
10	H10	+	40 0	48 0	58 0	70 0	84 0	100 0	120 0	140 0	160 0	185 0	210 0	230 0	250 0	270 0	290 0	310 0	330 0	350 0	370 0	390 0	410 0	430 0	450 0	470 0	490 0	510 0	530 0	550 0	570 0	590 0	610 0	A _{3a}	
	h10	-	0 -40	0 -48	0 -58	0 -70	0 -84	0 -100	0 -120	0 -140	0 -160	0 -185	0 -210	0 -230	0 -250	0 -270	0 -290	0 -310	0 -330	0 -350	0 -370	0 -390	0 -410	0 -430											