

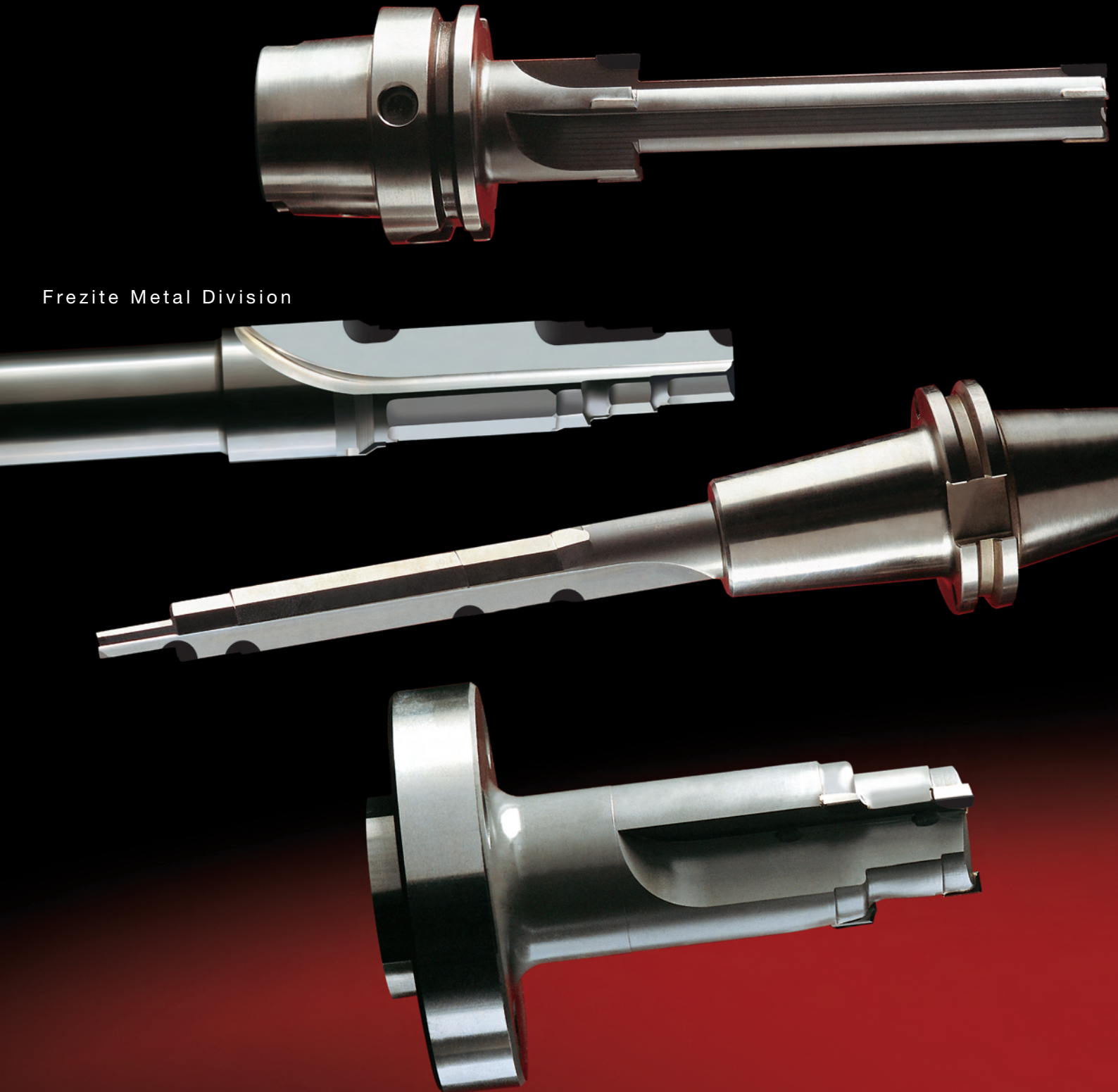
FREZITE®



TAILOR MADE TOOLS



Frezite Metal Division



SOLID CARBIDE TWIST DRILL (without step)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- | | |
|---|---|
| <input type="checkbox"/> Unalloyed steel | <input type="checkbox"/> Aluminium (Si content > 10%) |
| <input type="checkbox"/> Cast steel | <input type="checkbox"/> Aluminium (Si content < 10%) |
| <input type="checkbox"/> Alloyed steel | <input type="checkbox"/> Copper |
| <input type="checkbox"/> Inox | <input type="checkbox"/> Brass |
| <input type="checkbox"/> Stainless/acid-resistant steel | <input type="checkbox"/> Bronze |
| <input type="checkbox"/> Grey cast iron | <input type="checkbox"/> Titanium alloys |
| <input type="checkbox"/> Alloyed grey cast iron | <input type="checkbox"/> Nickel alloys |
| <input type="checkbox"/> Nodular iron | <input type="checkbox"/> Chilled cast iron |
| <input type="checkbox"/> CGI | <input type="checkbox"/> Hardened steel |
| <input type="checkbox"/> Malleable iron | <input type="checkbox"/> _____ |

Bore:

- Through hole
 Blind hole

Machining method:

- wet dry
 min. lubr.

Coolant supply:

- Ext. Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Coating:

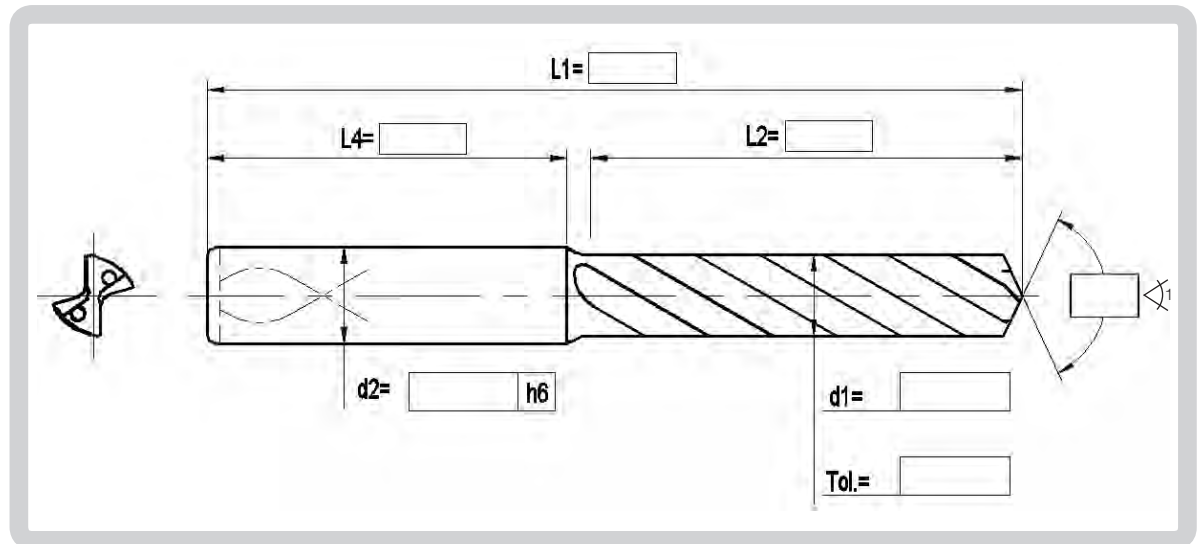
(if you wish to choose yourself)

- TiN
 TiAlN
 TiCN
 uncoated

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
 (if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature

SOLID CARBIDE TWIST DRILL (single diameter)

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Enquiry

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Company Customer number (if available)

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Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Type of machining:



Bore:

- Through hole
- Blind hole

Machining method:

- wet dry
- min. lubr.

Coolant supply:

- Ext. Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Coating:

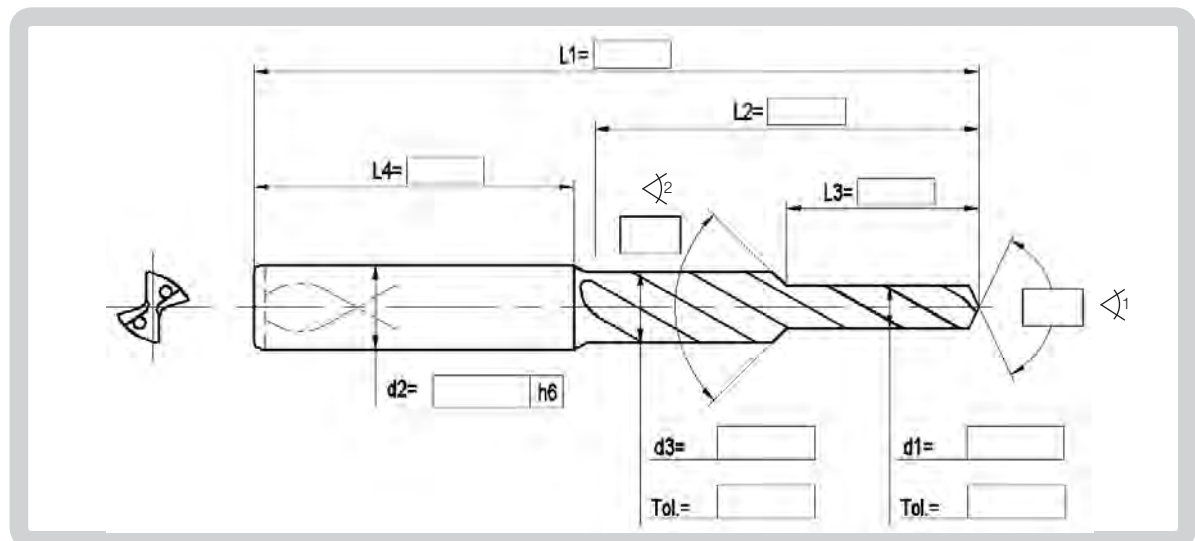
(if you wish to choose yourself)

- TiN
- TiAlN
- TiCN
- uncoated
- _____

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature



SOLID CARBIDE TWIST DRILL (double diameter)

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Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



FREZITE - Ferramentas de Corte, S.A.
Rua do Vau, 173 • P.O. Box 134
4786 - 909 TROFA
PORTUGAL

Tel: + 351 252 400360
Fax: + 351 252 409280
E-Mail: info@frezite.pt
www.frezite.com

Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- | | |
|---|---|
| <input type="checkbox"/> Unalloyed steel | <input type="checkbox"/> Aluminium (Si content > 10%) |
| <input type="checkbox"/> Cast steel | <input type="checkbox"/> Aluminium (Si content < 10%) |
| <input type="checkbox"/> Alloyed steel | <input type="checkbox"/> Copper |
| <input type="checkbox"/> Inox | <input type="checkbox"/> Brass |
| <input type="checkbox"/> Stainless/acid-resistant steel | <input type="checkbox"/> Bronze |
| <input type="checkbox"/> Grey cast iron | <input type="checkbox"/> Titanium alloys |
| <input type="checkbox"/> Alloyed grey cast iron | <input type="checkbox"/> Nickel alloys |
| <input type="checkbox"/> Nodular iron | <input type="checkbox"/> Chilled cast iron |
| <input type="checkbox"/> CGI | <input type="checkbox"/> Hardened steel |
| <input type="checkbox"/> Malleable iron | <input type="checkbox"/> _____ |

Type of machining:



Bore:

- Through hole
 Blind hole

Machining method:

- wet dry
 min. lubr.

Coolant supply:

- Ext. Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Coating:

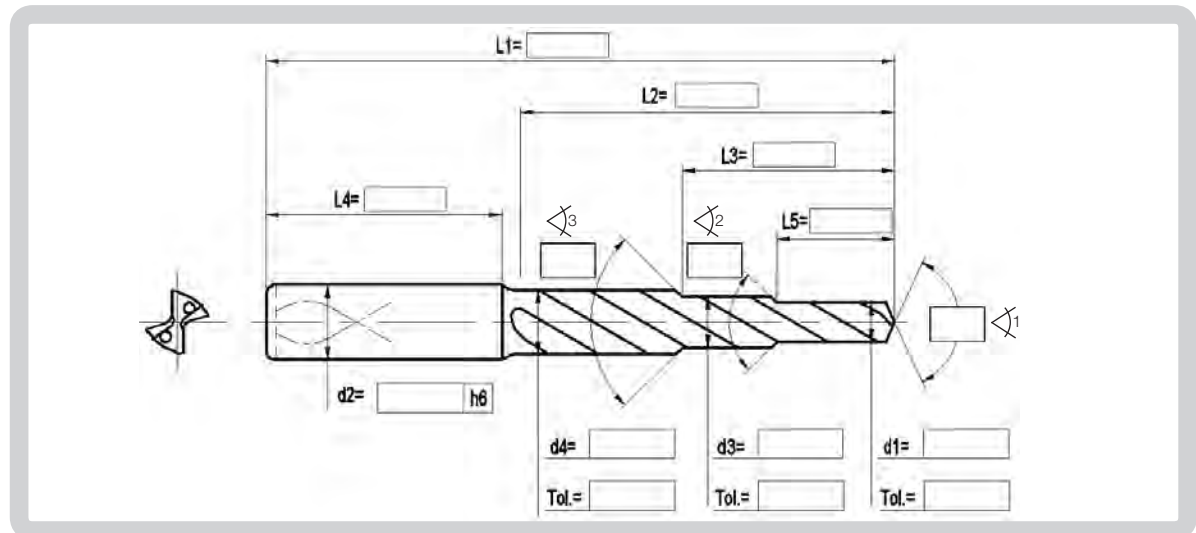
(if you wish to choose yourself)

- TiN
 TiAlN
 TiCN
 uncoated

Shank form:

- HA (DIN 6535) HA
 HB (DIN 6535) HB
 HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature

SOLID CARBIDE DRILL, STRAIGHT FLUTED (without step)

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Enquiry

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Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- | | |
|---|---|
| <input type="checkbox"/> Unalloyed steel | <input type="checkbox"/> Aluminium (Si content > 10%) |
| <input type="checkbox"/> Cast steel | <input type="checkbox"/> Aluminium (Si content < 10%) |
| <input type="checkbox"/> Alloyed steel | <input type="checkbox"/> Copper |
| <input type="checkbox"/> Inox | <input type="checkbox"/> Brass |
| <input type="checkbox"/> Stainless/acid-resistant steel | <input type="checkbox"/> Bronze |
| <input type="checkbox"/> Grey cast iron | <input type="checkbox"/> Titanium alloys |
| <input type="checkbox"/> Alloyed grey cast iron | <input type="checkbox"/> Nickel alloys |
| <input type="checkbox"/> Nodular iron | <input type="checkbox"/> Chilled cast iron |
| <input type="checkbox"/> CGI | <input type="checkbox"/> Hardened steel |
| <input type="checkbox"/> Malleable iron | <input type="checkbox"/> _____ |

Bore:

- Through hole
 Blind hole

Machining method:

- wet dry
 min. lubr.

Coolant supply:

- Ext. Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

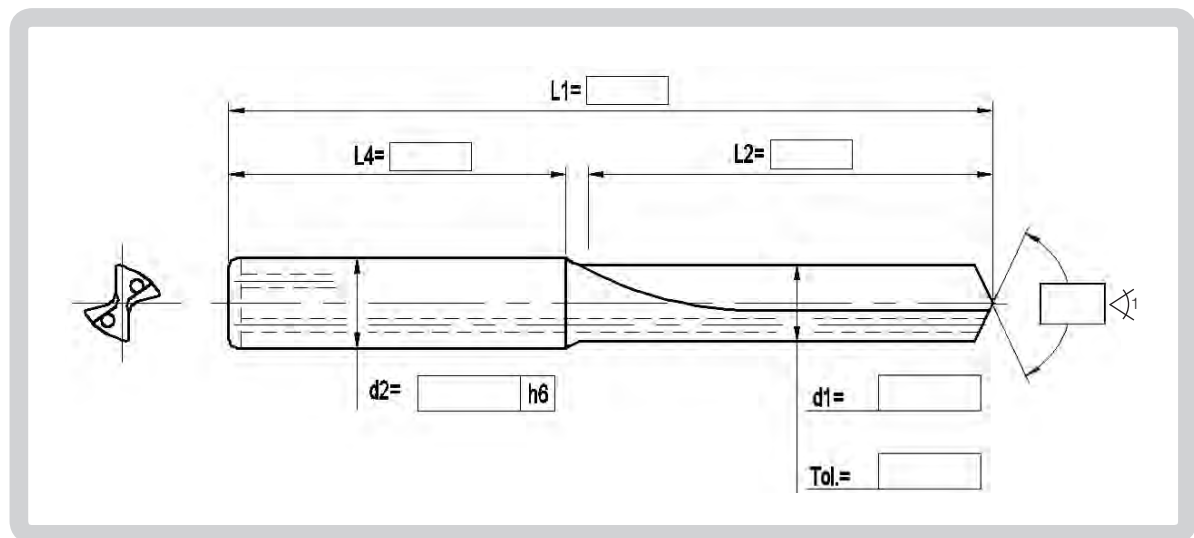
Coating:

- (if you wish to choose yourself)
- TiN
 TiAlN
 TiCN
 uncoated

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
 (if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature



SOLID CARBIDE DRILL, STRAIGHT FLUTED (single diameter)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Type of machining:



Bore:

- Through hole
- Blind hole

Machining method:

- wet
- dry
- min. lubr.

Coolant supply:

- Ext.
- Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Coating:

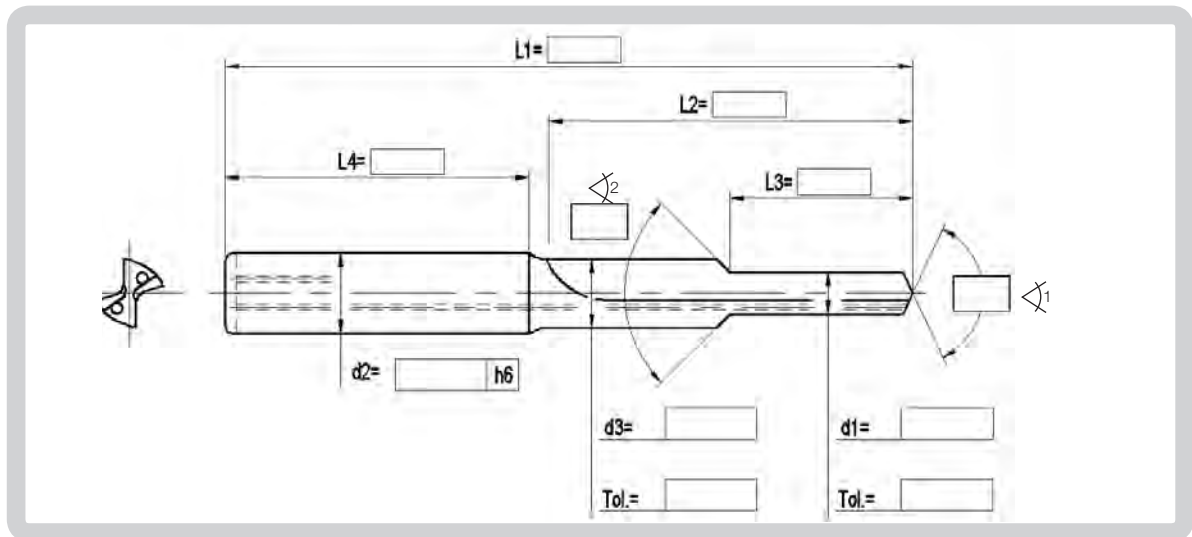
(if you wish to choose yourself)

- TiN
- TiAlN
- TiCN
- uncoated
- _____

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature

SOLID CARBIDE DRILL, STRAIGHT FLUTED (double diameter)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

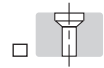
Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Type of machining:



Bore:

- Through hole
- Blind hole

Machining method:

- wet dry
- min. lubr.

Coolant supply:

- Ext. Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

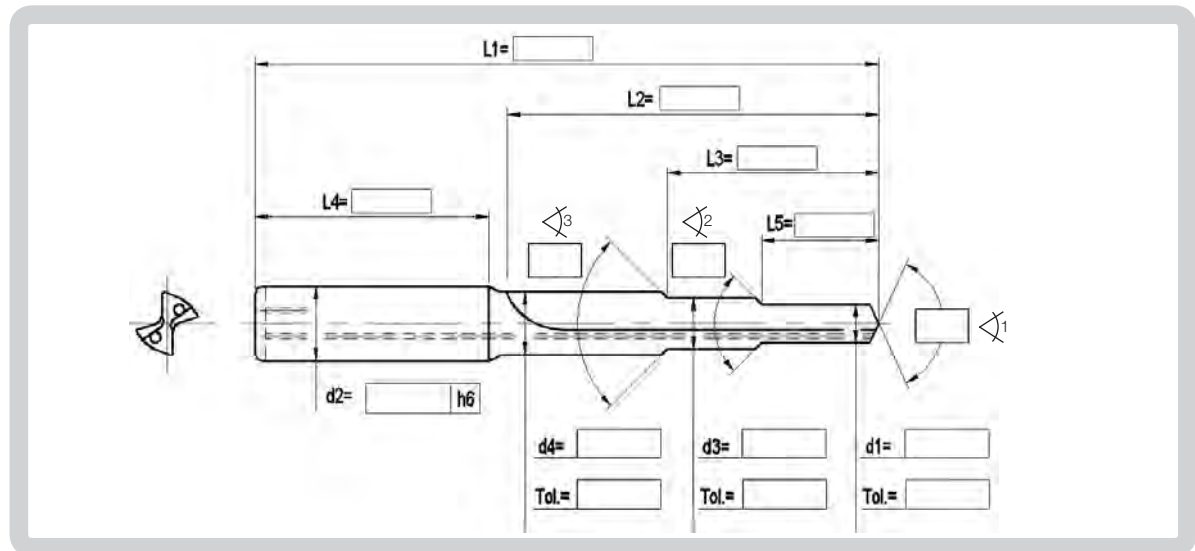
Coating:

- (if you wish to choose yourself)
- TiN
 - TiAlN
 - TiCN
 - uncoated
 - _____

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature

PCD HIGH PERFORMANCE DRILL (without step)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Bore:

- Through hole
- Blind hole

Machining method:

- wet
- dry
- min. lubr.

Coolant supply:

- Ext.
- Int.



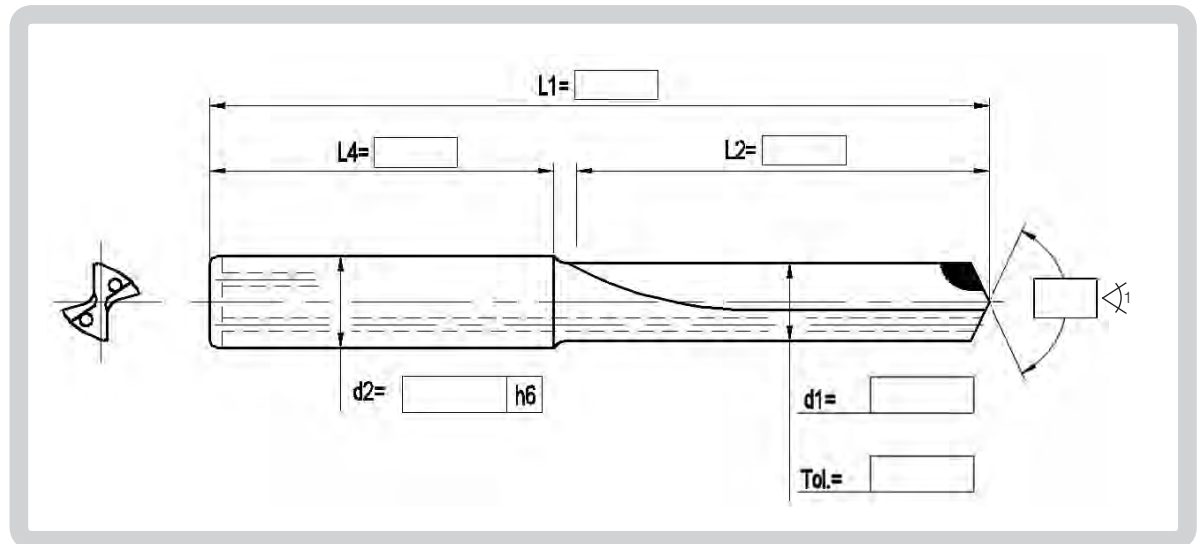
Hardness (HRC, HB, etc.): _____ Tensile strength (N/mm²) _____ Standard: _____ Standard No.: _____

Frezite code (if known): _____

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature

PCD HIGH PERFORMANCE DRILL (single diameter)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Type of machining:



Bore:

- Through hole
- Blind hole

Machining method:

- wet dry
- min. lubr.

Coolant supply:

- Ext. Int.



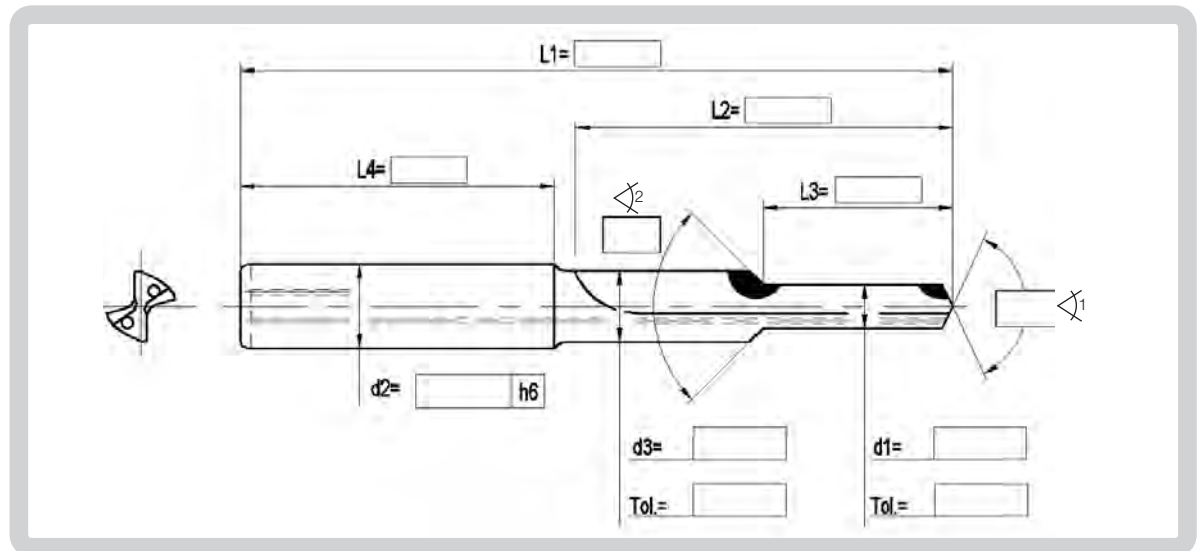
Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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Date Signature



PCD HIGH PERFORMANCE DRILL (double diameter)

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

Order

Company Customer number (if available)

Contact partner Tel./Fax E-mail

Address



Number of drills Delivery date required (non-binding) Week

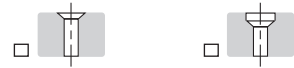
Please describe your machining task for us and the special tool you require:

Material to be machined:

- Unalloyed steel
- Cast steel
- Alloyed steel
- Inox
- Stainless/acid-resistant steel
- Grey cast iron
- Alloyed grey cast iron
- Nodular iron
- CGI
- Malleable iron

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Copper
- Brass
- Bronze
- Titanium alloys
- Nickel alloys
- Chilled cast iron
- Hardened steel
- _____

Type of machining:



Bore:

- Through hole
- Blind hole

Machining method:

- wet
- dry
- min. lubr.

Coolant supply:

- Ext.
- Int.



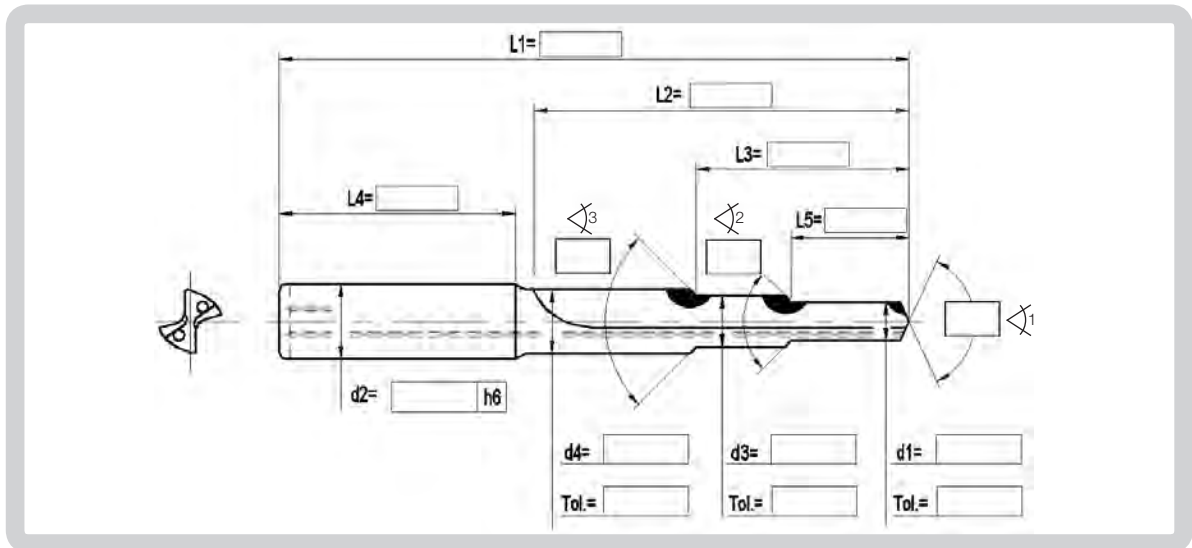
Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Shank form:

- HA (DIN 6535) HA
- HB (DIN 6535) HB
- HE (DIN 6535) HE

Cutting direction: R.H. L.H.
(if not stated we will assume R.H.)



IMPORTANT NOTES:

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.....

Date Signature

PCD REAMERS

Please copy, complete and return (only 1 tool per enquiry/questionnaire/order).

Enquiry

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Address



FREZITE - Ferramentas de Corte, S.A.
 Rua do Vau, 173 • P.O. Box 134
 4786 - 909 TROFA
 PORTUGAL

Tel: + 351 252 400360
 Fax: + 351 252 409280
 E-Mail: info@frezite.pt
 www.frezite.com

Delivery date required (non-binding) Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

- Aluminium (Si content > 10%)
- Aluminium (Si content < 10%)
- Brass
- Bronze

Bore:

- Through hole
- Blind hole

Machining method:

- wet
- dry
- min. lubr.

Coolant supply:

- Ext.
- Int.



Hardness (HRC, HB, etc.): Tensile strength (N/mm²) Standard: Standard No.:

Frezite code (if known):

Cutting direction: R.H. L.H.
 (if not stated we will assume R.H.)

d1=

Tol.=

d2= h6

L3=

L2=

L1=

L4=

Z2 Z3 Z4

IMPORTANT NOTES:

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Date Signature